Electrical Connections

Electrical connections vary depending on the coil type fitted to the valve. The principal alternatives are either Plug and Sock et or Conduit Entry.

Plug and Socket Coils





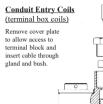
Electrical connections are made to terminals 1, 2 and earth if necessary. When a surge suppression diode has been fitted ensure that terminal 1 is positive and terminal 2 is negative.



Top view without Surge suppression diode.



Top view with Surge suppression diode.



Electrical connections are made to the two terminals and earth if necessary. When a surge suppression diode has been fitted the terminals will be polarity sensitive. Ensure correct connection.



Top view without Surge suppression diode.



Top view with Surge suppression diode.



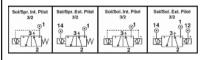


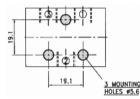
Part codes E1318C**** E1380C****

E1318C**** Solenoid / Spring, Internally Piloted E1380C**** Solenoid / Spring, Externally Piloted E1319C**** Solenoid / Solenoid, Internally Piloted E1390C**** Solenoid / Solenoid, Externally Piloted

Installation

The valve body is machined with three mounting holes to the dimensions shown below. This enables the user to mount the valve to a bracket or other suitable location.





Air supply requirements

Filtration & Lubrication

The supply air shall be clean, dry and free from water, moisture, foreign parts and debris. It is recommended that a <40µ filter/regulator be installed as close to the valve as possible to ensure proper supply air quality. The air supply can be either lubricated or non-lubricated. In the case of lubricated air being used, the recommended oil types are ISO and UNI FD22 (Energol HPL ~ Spinesso ~ Mobil DTE ~ Telles Oil).

Air Pressure Range Table	Internal Pilot Sol. / Spring	External Pilot Sol. / Spring	Internal Pilot Sol. / Sol.	External Pilot Sol. / Sol.
Working Pressure (p.s.i.)	45 to 120	0 to 120	22 to 120	0 to 120
Working Pressure (Bar)	3 to 8	0 to 8	1.5 to 8	0 to 8
Min. Pilot Pressure (p.s.i.)	N/A	45	N/A	22
Min. Pilot Pressure (bar)	N/A	3	N/A	1.5

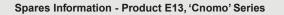
Connections

Pneumatic Connections

All valve ports are tapped for G1/8 or 1/8"NPT male connectors. The mains air connection is clearly marked with a number 1. The outlet port is marked with number 2, and the exhaust port is marked with number 3. Note that if ports are tapped NPT then the body will be stamped with NPT to identify this variation.

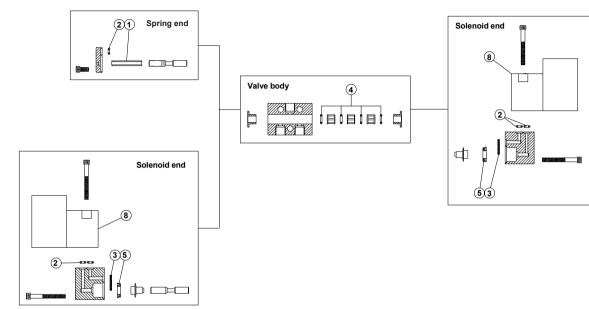
Electrical Connections

For electrical connection details and information please refer to the back of this sheet.









	Item 8						
Safe area coil assemblies		Hazardous area coil assemblies					
Coil type	Voltage	Part code	Coil type	Voltage	Part code		
			EExia	24v DC	E13AXCA00B		
	24v DC	E13AXCB00B	EExd	24v DC	E13AXCD00B		
Terminal Box	110v AC	E13AXCB00T		110v AC	E13AXCD00T		
Dox	240v AC	E13AXCB00U		240v AC	E13AXCD00U		
	24v DC	E13AXCK00B	EExm	24v DC	E13AXC900B		
MC30	110v AC	E13AXCK00T		110v AC	E13AXC900T		
	240v AC	E13AXCK00U		240v AC	E13AXC900U		
Plug	24v DC	E13AXCP00B	ExN	24v DC	E13AXCN00B		
&	110v AC	E13AXCP00T		110v AC	E13AXCN00T		
Socket	240v AC	E13AXCP00U		240v AC	E13AXCN00U		

Spares parts kit	Consisting of	ltem	Quantity
VSK100	Spring	1	1
	Seal	2	6
	Gasket	3	2
	Seal	4	6
	Cup Seal	5	2

Note 1:

Not all parts are required for each individual valve.